

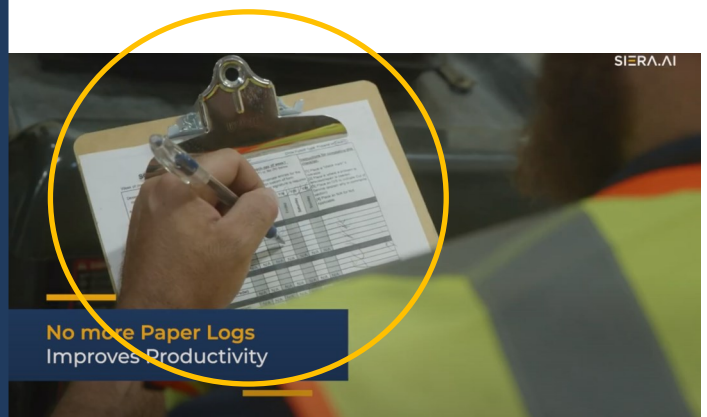
A Midwest packaging company with facilities in Wisconsin, is dedicated to delivering off-the-shelf packaging solutions to solve customer challenges quickly. Safety remains a core value for the organization. Emphasizing a professional approach, the company prioritizes the best technologies to ensure the safety of their workers, products, and facilities all at the same time. This commitment not only fosters a safe and secure working environment but also leads to enhanced customer satisfaction.

### Identifying the Path to Safety

In order to uphold the company's high standard of customer satisfaction, maximizing efficiencies and ensuring safety procedures were critical as production increased. The safety team diligently focused on how to optimize the current forklift fleet while seamlessly integrating new forklifts into the operations.

The Company also wanted to comply with the Safety and Health Achievement Recognition Program (SHARP) by the State of Wisconsin, which required daily inspections, similarly to OSHA. Preserving this honor was important to the company as they are a company to achieve and maintain this award.

**How Does the  
Packaging Company  
Get There?**



No more Paper Logs  
Improves Productivity

The safety team aimed to digitize forklift inspections and track any impacts in order to streamline operations to maximize production results.

The Company needed an efficient system to document their daily inspections for OSHA and the State of Wisconsin for compliance and keep a historical record. The move from pen and paper to a digital compliance system was instrumental. In addition, maintenance was key to minimizing downtime with proactive maintenance.

### Choosing a System to Fit the Requirements

The Midwest packaging company searched the market for a forklift safety system and found three that could potentially fulfill their requirements. Since time was of the essence, one vendor was quickly eliminated as it would take months before anything could be potentially delivered. Although one of the other systems appeared to work, it just wasn't the fit they were searching for. As a result, SIERA.AI would deliver quickly, fulfill the requirements...and more. It was the obvious choice.

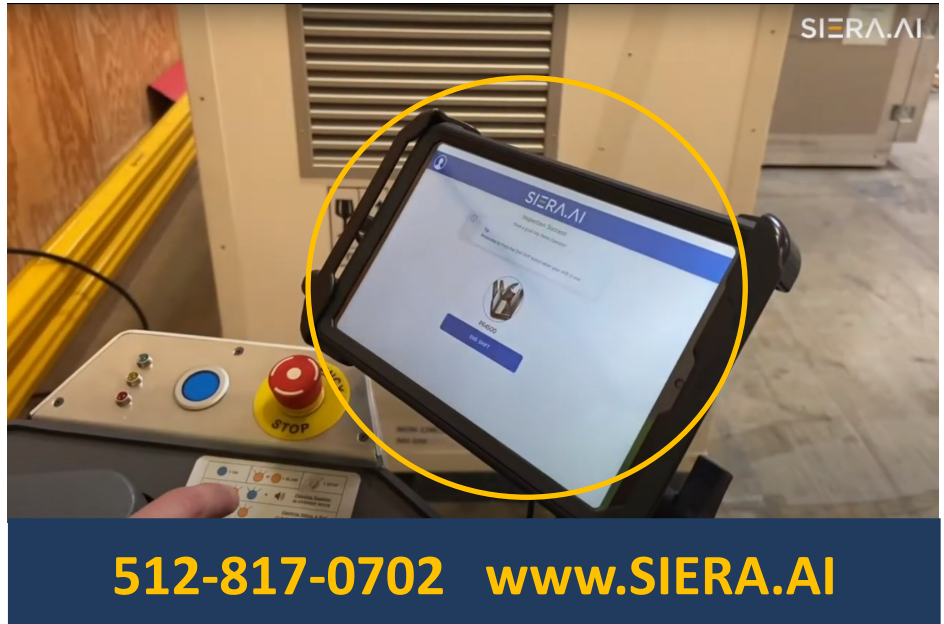
*"In addition, we were able to identify work areas within the plant that needed improvements. This would positively influence the safety culture by minimizing any potential areas that were deemed a potential risk." The program proved to be successful.*

The **S2 Digital Inspection** with Impact Detection by SIERA.AI was installed in the company's facilities shortly after the decision was made. The safety team emphasized the ease of customizing the G-Force settings to accommodate their specific environment. For instance, the safety team spoke with the operators and workers to find that potential improvements needed to be made for two assets in particular. This helped to improve their efficiency rate.

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### Adoption Always Includes a Little Compromise

The forklift operators initially were hesitant, but were open to its benefits. The safety team encouraged them to take their time during inspections and extended the timeframe for completing them. The safety team noticed a positive trend in inspection consistency, with inspections increasing in accuracy.



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### Surprises and Unexpected Benefits

During the implementation of the S2 Digital Inspection with Impact Monitoring, the safety team discovered some surprising insights. They were unaware of the frequency of operators switching between different lift truck types. To ensure safety, the company introduced stringent training and road tests for each forklift type.

Additionally, the safety team restricted access for their forklifts while also deactivating workers that did not require access to the lift trucks. It was critical that non-certified operators remained off the lift trucks for safety precautions.

By taking the necessary steps to enhance forklift safety, the packaging company has not only ensured the well-being of their workers but also maximized efficiencies and customer satisfaction. The success of their implementation serves as a testament to the importance of investing in a comprehensive forklift safety solution, the S2 Digital Inspection with Impact Monitoring by SIERA.AI.

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